Current Condition

- High Inventory
- Many Defects
- Inefficiencies
- Long Lead-Times
- Poor flexibility
- Long Set-ups
- Employee Disconnect
- Poor Cash Flow

Future Condition

- Low Inventory
- Zero Defects
- 50+% Efficiency Improvements
- Lead-Time Reductions
- Flexible Production
- Employee Involvement
- Positive Cash Flow

The GBMP Model

- Operational Assessment
- Top Management Briefing
- Continuous Improvement Concepts Training
- Team Project Definition & Implementation
- Tacit Learning
- Measure Bottom Line Improvements
- Sustained CI Initiative

10% Tools + 90% People