

TPM Scoring

Category	Item	Rating: Very Unacceptable = 0, Unacceptable = 1, Average = 2, Good = 3, Perfect = 4	Before date	After date	Delta
Body of Machine	1	Machine free of any dirt, dust, excess oil, chips or debris			
	2	All nuts, bolts and machine hold downs are tight and in good condition			
	3	Everything attached to the machine (remotes, air lines ect.) is usable and in working condition			
	4	All machine covers and access panels are secured			
	5	Drive motors and pumps are clean and have filters			
Electrical	6	Wiring and electrical appliances are free of any dirt, dust, excess oil, chips or debris			
	7	All wiring is properly coated and wire connections are good			
	8	Switches, displays and meters are clean, labeled and operate			
	9	Machine console is clean and all indicator lamps work			
	10	Motors and motor filters are clean and labeled			
Lubrication	11	Sight glasses are labeled and properly filled			
	12	Lubrication and coolant lines have flow labels and have no visible leaks			
	13	All oil ports have caps			
	14	Grease fittings are clean and visible			
	15	Pressure gauges are labeled and operable			
General Workplace	16	Chip shields and covers are in place, operable and clean			
	17	All safety devices are clean, in place and operable			
	18	There are no spills or leaks on the floor			
	19	Overhead lighting is good			
	20	Daily walk-around and/ or cleaning tools are labeled and located nearby			
			Total		
Maximum score is 80 were N/A is not used.					
Not Applicable (N/A), can be used in isolated circumstances.					