## Process Capacity Worksheet

**Part #**

<table>
<thead>
<tr>
<th>Description</th>
<th>Team Member</th>
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<th>Step #</th>
<th>Process #</th>
<th>Machine Description</th>
<th>Walk Time</th>
<th>Base Time</th>
<th>Tool Change Time</th>
<th>Total Capacity</th>
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<td>Person Time</td>
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**Subtotal**

**Total**