Process at a Glance: VSM Flow Step Date

Process Step:_____   Sequence: _____

Cycle Time: _____

Changeover: _____

Work Day   _____

Op. Avail: _____

Yield %:   _____
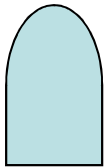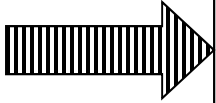
Crew: _____

Takt Time: _____

Qty in delay: _____

Time in delay: _____

Kaizen
Opportunities

Best
Practices