

Process Capacity Worksheet

Part # _____	Date: / /	Page _____ of _____
Description _____		Team Member _____

Step #	Process Description	Machine Description	Walk Time	Base Time			Tool Change Time			Total Capacity
				Person Time	Machine Time	Time to Finish	Pieces/Change	Time to Change	Time/Piece	
1										
2										
3										
4										
5										
6										
7										
8										
9										
10										

Subtotal		
Total		

